

Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 1 of 17

TECHNOTAPE INTERNATIONAL

TOLWEG 7, 3741 LM BAARN, THE NETHERLANDS

THIS REPORT IS TO SUPERSEDE TEST REPORT NO.SHAHG1822026701, DATE:2018/10/17.

The following sample(s) was/were submitted and identified on behalf of the clients as : SEE ATTACHMENT

SGS Job No. : NBHL1809016218CW - NB
Buyer : TECHNOTAPE INTERNATIONAL
Country of Origin : CHINA
Country of Destination : EU & US
Client Ref. Information : SDB.092.177.002 STAINLESS STEEL THERMO TRAVEL MUG 450 ML / 15OZ - SILVER LATTE
SDB.092.177.001 STAINLESS STEEL THERMO TRAVEL MUG 450 ML / 15OZ - WHITE LATTE
SDB.085.132.001 STAINLESS STEEL THERMO TRAVEL MUG 400 ML / 14OZ - WHITE
SDB.079.122.004 STAINLESS STEEL THERMO CAN COOLER 355 ML / 12OZ - SILVER STRAIGHT
SDB.079.122.003 STAINLESS STEEL THERMO CAN COOLER 355 ML / 12OZ - WHITE STRAIGHT
SDB.079.122.002 STAINLESS STEEL THERMO CAN COOLER 330 ML / 11OZ - SILVER STRAIG
SDB.079.122.001 STAINLESS STEEL THERMO CAN COOLER 330 ML / 11OZ - WHITE STRAIGHT
SDB.073.220.002 ALUMINUM DRINK BOTTLE 500 ML / 17 OZ - SILVER WITH HANDLE
SDB.073.220.001 ALUMINUM DRINK BOTTLE 500 ML / 17 OZ - WHITE WITH HANDLE
SDB.072.210.002 ALUMINIUM WATER BOTTLE 600 ML / 20OZ - SILVER WITH TWO TOPS
SDB.072.210.001 ALUMINIUM WATER BOTTLE 600 ML / 20OZ - WHITE WITH TWO TOPS
SDB.072.200.002 STAINLESS STEEL THERMO TRAVEL MUG 450 ML / 15OZ - SILVER STRAIGHT



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 2 of 17

- SDB.072.200.001 STAINLESS STEEL THERMO TRAVEL MUG 450 ML / 15OZ - WHITE STRAIGHT
- SDB.072.160.002 ALUMINIUM WATER BOTTLE 500 ML / 17OZ - WHITE WITH TWO TOPS
- SDB.072.160.001 ALUMINIUM WATER BOTTLE 500 ML / 17OZ - SILVER WITH TWO TOPS
- SDB.070.260.002 STAINLESS STEEL DRINK BOTTLE 500 ML / 17OZ - WHITE
- SDB.070.260.001 STAINLESS STEEL DRINK BOTTLE 500 ML / 17OZ - SILVER
- SDB.069.240.001 STAINLESS STEEL THERMO BOTTLE 500 ML / 17OZ - WHITE STRAIGHT
- SDB.067.178.012 STAINLESS STEEL THERMO DRINK BOTTLE 320 ML / 11OZ - SILVER STRAIGHT, BLUE LID
- SDB.067.178.011 STAINLESS STEEL THERMO DRINK BOTTLE 320 ML / 11OZ - SILVER STRAIGHT, GREEN LID
- SDB.067.178.010 STAINLESS STEEL THERMO DRINK BOTTLE 320
- SDB.067.178.003 STAINLESS STEEL THERMO DRINK BOTTLE 320 ML / 11OZ - WHITE STRAIGHT, BLUE LID
- SDB.067.178.002 STAINLESS STEEL THERMO DRINK BOTTLE 320 ML / 11OZ - WHITE STRAIGHT, GREEN LID
- SDB.067.178.001 STAINLESS STEEL THERMO DRINK BOTTLE 320 M
- SDB.065.243.002 STAINLESS STEEL THERMO DRINK BOTTLE 500 ML / 17OZ - SILVER STRAIGHT
- SDB.065.243.001 STAINLESS STEEL THERMO DRINK BOTTLE 500 ML / 17OZ - WHITE STRAIGHT
- SDB.065.215.002 STAINLESS STEEL THERMO DRINK BOTTLE 500 ML / 17OZ - SILVER ST
- SDB.065.215.001 STAINLESS STEEL THERMO DRINK BOTTLE 500 ML / 17OZ - WHITE STRAIGHT

Date of Sample Received : 27 Sep 2018
 Testing Period : 27 Sep 2018 - 17 Oct 2018
 Test Requested : Selected test(s) as requested by client.
 Test Method : Please refer to next page(s).
 Test Results : Please refer to next page(s).



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Result Summary :

Test Requested	Conclusion
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration	PASS
Council of Europe Resolution AP (2004) 5-Overall migration	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments-Specific migration of bisphenol A(BPA)	PASS
Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal	PASS
Europe Resolution CM/Res(2013)9-Extractable heavy metals	PASS

Signed for and on behalf of
SGS-CSTC Standards Technical Services (Shanghai) Co., Ltd.



Jenny Yao
Approved Signatory



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 4 of 17

Test Results :

Test Part Description :

Specimen No.	SGS Sample ID	Description	Material (claimed by the client)
SN1	SHA18-220267.001	Black plastic lid	PP
SN2	SHA18-220267.002	White plastic lid	PP
SN3	SHA18-220267.003	Gray plastic lid	PP
SN4	SHA18-220267.004	Milky silicone rubber ring	SILICONE RUBBER
SN5	SHA18-220267.005	Brown silicone rubber ring	SILICONE RUBBER
SN6	SHA18-220267.006	Silvery stainless steel bottle (SS201)	SS201
SN7	SHA18-220267.007	Silvery stainless steel bottle (SS304)	SS304
SN8	SHA18-220267.008	Silvery aluminum bottle	ALUMINUM

Remarks :

- (1) mg/dm² = milligram per square decimeter
- (2) mg/kg = milligram per kilogram
- (3) °C= degree Celsius
- (4) < = less than
- (5) MDL = Method Detection Limit
- (6) ND = Not Detected (< MDL)

Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods; EN 1186-3: 2002 aqueous food simulants by total immersion method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 001 Overall migration</u>	<u>Conclusion</u>
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 002 Overall migration</u>	<u>Conclusion</u>
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 003 Overall migration</u>	<u>Conclusion</u>
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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 5 of 17

50% Ethanol (V/V) aqueous solution 2.0hr(s) 70°C 10mg/dm² <3.0mg/dm² PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg.
- (2) Test condition & simulant were specified by client.
- (3) The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

Council of Europe Resolution AP (2004) 5-Overall migration

Test Method : With reference to Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex III and Annex V for selection of condition and EN 1186-1:2002 for selection of test methods; EN 1186-3: 2002 aqueous food simulants by total immersion method;

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 004 Overall Migration</u>	<u>Conclusion</u>
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS

<u>Simulant Used</u>	<u>Time</u>	<u>Temperature</u>	<u>Max. Permissible Limit</u>	<u>Result of 005 Overall Migration</u>	<u>Conclusion</u>
50% Ethanol (V/V) aqueous solution	2.0hr(s)	70°C	10mg/dm ²	<3.0mg/dm ²	PASS

Notes :

- (1) Analytical tolerance of aqueous simulants is 2 mg/dm² or 12 mg/kg.
- (2) Test condition & simulant were specified by client.
- (3) The test data is obtained by considering the articles intended for repeated use as per described in Commission Regulation (EU) No 10/2011 of 14 January 2011 Annex V. Report the 3rd extractive result.

Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments-Specific migration of bisphenol A (BPA)

Test Method : With reference to EN 13130-1: 2004, analysis was performed by HPLC-FLD.

Sample 001

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 6 of 17

Area/volume	-	dm ² /kg	-	6.0
Specific migration of bisphenol A	0.05	mg/kg	0.01	ND
Conclusion				PASS

Sample 002

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm ² /kg	-	6.0
Specific migration of bisphenol A	0.05	mg/kg	0.01	ND
Conclusion				PASS

Sample 003

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm ² /kg	-	7.8
Specific migration of bisphenol A	0.05	mg/kg	0.01	ND
Conclusion				PASS

Notes :

(1) Test condition & simulant were specified by client.

Commission Regulation (EU) No 10/2011 of 14 January 2011 with amendments -Specific migration of heavy metal

Test Method : With reference to EN13130-1:2004, analysis was performed by ICP-OES.

Sample 001

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 7 of 17

Migration times	-	-	-	Third
Area/volume	-	dm ² /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

Sample 002

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third
Area/volume	-	dm ² /kg	-	6.0
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

Sample 003

Simulant Used : 50% Ethanol (V/V) aqueous solution

Test Condition : 70 °C 2.0 hr(s)

<u>Test Item(s)</u>	<u>Max. Permissible</u> <u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>Test result</u>
Migration times	-	-	-	Third



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 8 of 17

Area/volume	-	dm ² /kg	-	7.8
Aluminium(Al)	1	mg/kg	0.1	ND
Barium(Ba)	1	mg/kg	0.25	ND
Cobalt(Co)	0.05	mg/kg	0.01	ND
Copper(Cu)	5	mg/kg	0.25	ND
Iron(Fe)	48	mg/kg	0.25	ND
Lithium(Li)	0.6	mg/kg	0.5	ND
Manganese(Mn)	0.6	mg/kg	0.25	ND
Zinc(Zn)	5	mg/kg	0.5	ND
Nickel(Ni)	0.02	mg/kg	0.02	ND
Conclusion				PASS

Notes :

(1) Test condition & simulant were specified by client.

Europe Resolution CM/Res(2013)9-Extractable heavy metals

Test Method : With reference to EN 13130-1:2004, analysis was performed by ICP-OES and ICP-MS.

Sample 006: PASS

Simulant Used : Artificial tap water

Test Condition : 70 °C 2.0 hr(s)

Volume : 0.45 L

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Aluminium(Al)	35	mg/kg	0.2	ND
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 9 of 17

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND

Test Item(s)	Limit	Unit	MDL	3rd Migration
Aluminium(Al)	5	mg/kg	0.2	ND
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND

Sample 007:

PASS

Simulant Used : Artificial tap water

Test Condition : 70 °C 2.0 hr(s)

Volume : 0.45 L

Test Item(s)	Limit	Unit	MDL	1st + 2nd Migration
Aluminium(Al)	35	mg/kg	0.2	ND
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 10 of 17

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>1st + 2nd Migration</u>
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND
<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>3rd Migration</u>
Aluminium(Al)	5	mg/kg	0.2	ND
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 11 of 17

Sample 008:

PASS

Simulant Used : Artificial tap water

Test Condition : 70 °C 2.0 hr(s)

Volume : 0.50 L

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>1st + 2nd Migration</u>
Aluminium(Al)	35	mg/kg	0.2	1.2
Antimony(Sb)	0.28	mg/kg	0.02	ND
Chromium(Cr)	1.75	mg/kg	0.1	ND
Cobalt(Co)	0.14	mg/kg	0.01	ND
Copper(Cu)	28	mg/kg	0.1	ND
Iron(Fe)	280	mg/kg	0.25	ND
Manganese(Mn)	12.6	mg/kg	0.25	ND
Molybdenum(Mo)	0.84	mg/kg	0.02	ND
Nickel(Ni)	0.98	mg/kg	0.05	ND
Silver(Ag)	0.56	mg/kg	0.03	ND
Tin (Sn)	700	mg/kg	5	ND
Vanadium(V)	0.07	mg/kg	0.005	ND
Zinc(Zn)	35	mg/kg	1	ND
Arsenic(As)	0.014	mg/kg	0.001	ND
Barium(Ba)	8.4	mg/kg	0.25	ND
Beryllium(Be)	0.07	mg/kg	0.005	ND
Cadmium(Cd)	0.035	mg/kg	0.002	ND
Lead(Pb)	0.07	mg/kg	0.005	ND
Lithium(Li)	0.336	mg/kg	0.02	ND
Mercury(Hg)	0.021	mg/kg	0.002	ND
Thallium(Tl)	0.0007	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND
<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>3rd Migration</u>
Aluminium(Al)	5	mg/kg	0.2	1.0
Antimony(Sb)	0.04	mg/kg	0.02	ND
Chromium(Cr)	0.25	mg/kg	0.1	ND
Cobalt(Co)	0.02	mg/kg	0.01	ND
Copper(Cu)	4	mg/kg	0.1	ND
Iron(Fe)	40	mg/kg	0.25	ND
Manganese(Mn)	1.8	mg/kg	0.25	ND
Molybdenum(Mo)	0.12	mg/kg	0.02	ND
Nickel(Ni)	0.14	mg/kg	0.05	ND
Silver(Ag)	0.08	mg/kg	0.03	ND
Tin (Sn)	100	mg/kg	5	ND
Vanadium(V)	0.01	mg/kg	0.005	ND



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Test Report

No. SHAHG1822026702 A01

Date: 24 Oct 2018

Page 12 of 17

<u>Test Item(s)</u>	<u>Limit</u>	<u>Unit</u>	<u>MDL</u>	<u>3rd Migration</u>
Zinc(Zn)	5	mg/kg	1	ND
Arsenic(As)	0.002	mg/kg	0.001	ND
Barium(Ba)	1.2	mg/kg	0.25	ND
Beryllium(Be)	0.01	mg/kg	0.005	ND
Cadmium(Cd)	0.005	mg/kg	0.002	ND
Lead(Pb)	0.01	mg/kg	0.005	ND
Lithium(Li)	0.048	mg/kg	0.02	ND
Mercury(Hg)	0.003	mg/kg	0.002	ND
Thallium(Tl)	0.0001	mg/kg	0.0001	ND
Magnesium(Mg)	-	mg/kg	5	ND
Titanium(Ti)	-	mg/kg	0.05	ND

Notes :

- (1) Test condition & simulant were specified by client.
- (2) Requirement for repeat use article: According to Council of Europe Resolution CM/Res(2013)9, the result from 3rd migration shall comply with the Specific Release Limit (SRL) and the sum of 1st and 2nd migration shall not exceed seven times of SRL for repeated use articles
- (3) Acidic foodstuff is not considered for compliance



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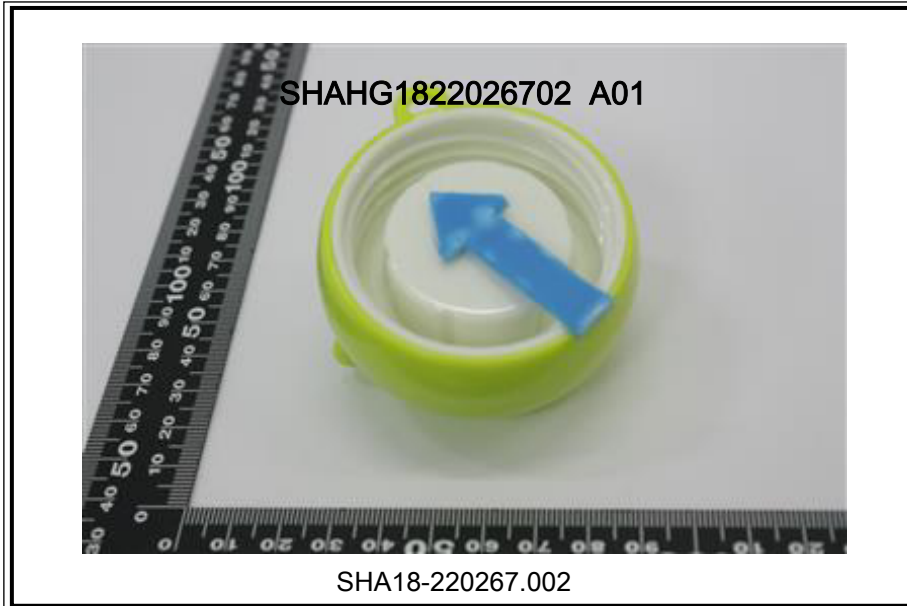
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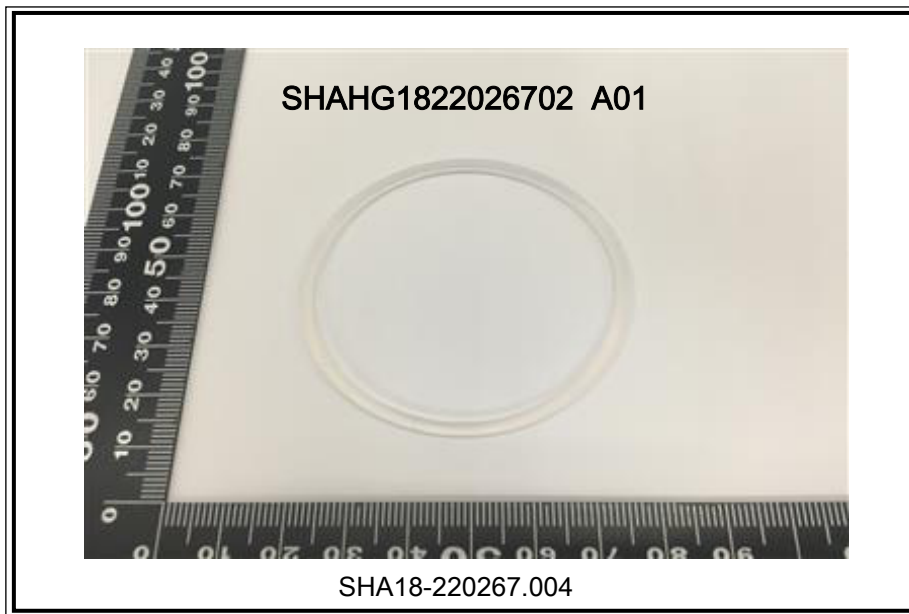
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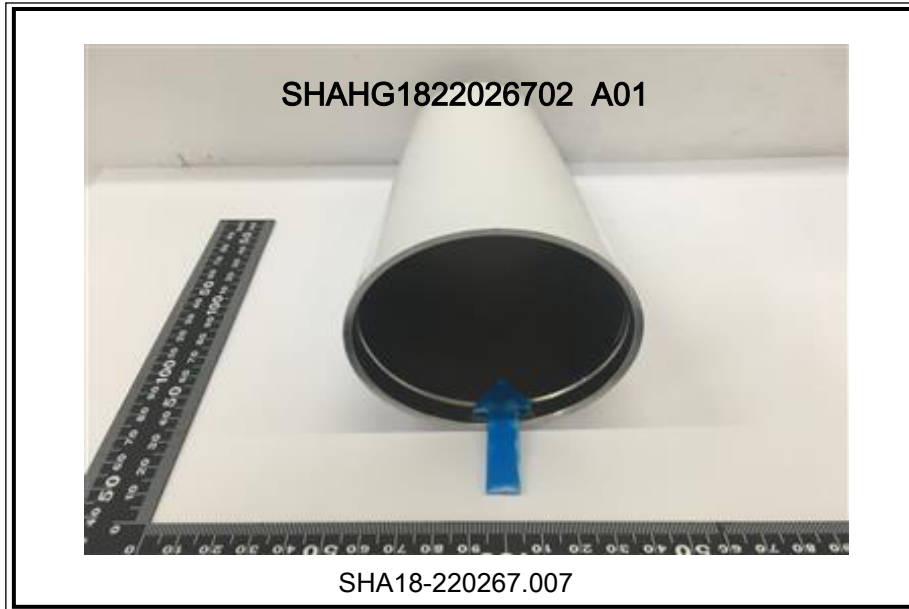
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